ALLWEILER - weltweit präsent ALLWEILER - global presence

Werke in Deutschland Plants in Germany

ALLWEILER AG

Schraubenspindelpumpen, Kreiselpumpen, Zahnradpumpen, Propellerpumpen und Anlagen Screw Pumps, Centrifugal Pumps, Gear Pumps, Propeller Pumps and Systems

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ALLWEILER AG

Exzenterschneckenpumpen, Schlauchpumpen, Kreiskolbenpumpen und Mazeratoren Progressing Cavity Pumps, Peristaltic Pumps, Rotary Lobe Pumps and Macerators

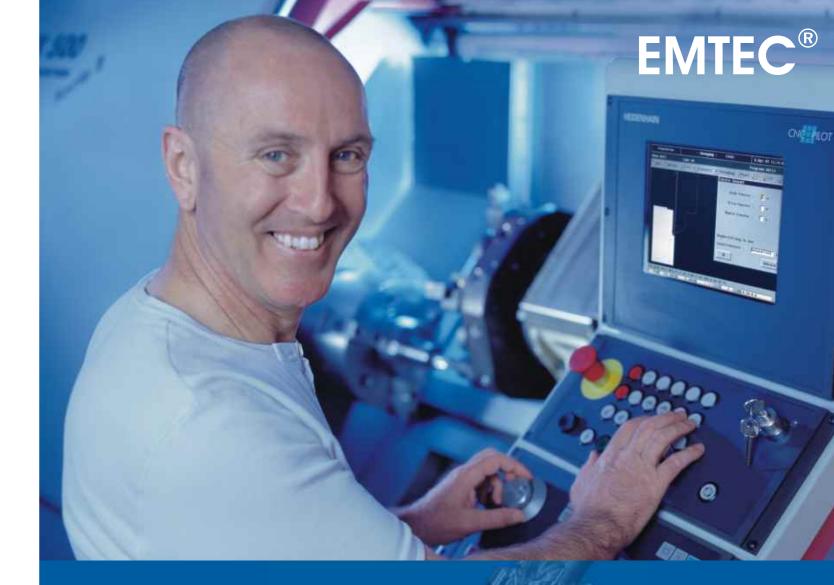
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Die Anschriften der ALLWEILER Vertretungen weltweit finden Sie unter http://www.allweiler.com The current addresses of ALLWEILER representatives can be found at http://www.allweiler.com

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EMTEC®:High-Tech for Emulsion

Screw Pumps for demanding applications.
Reliably pump emulsions, cutting oils and cooling-lubricant solutions.

- Very high endurance
- For all cooling lubricants
- Flexible installation
- Highest possible efficiency
- Wide performance range



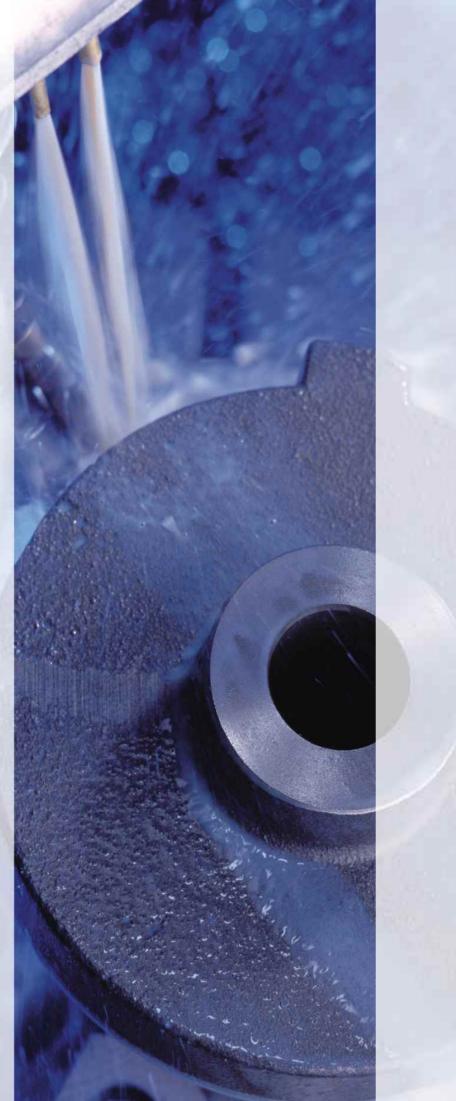
EMTEC®:

Modern production technology represents a real challenge.

Ever greater precision with extremely tight tolerances forms the foundation of modern, innovative products. At the same time, expectations for cost-efficiency in production continue to grow. High-speed processing, short cycle times, process safety and high availability paired with low investment costs secure your position in the marketplace.

When you chose EMTEC® screw pumps from ALLWEILER, you can confront these challenges with confidence.

Precise, extremely quiet and efficient, EMTEC® pumps supply chipping processes with any type of cooling lubricant at high pressure and low pulsation, all while exhibiting a robustness and longevity that is unequalled in the market.



EMTEC[®]:

A Long Service Life and Efficiency Guaranteed

EMTEC® combines the latest in pump design with high operational safety.

When you choose EMTEC®, you will be using screw pumps that the metal-processing industry has been using for decades and continues to employ successfully in large quantities. You will also benefit from the continuous efforts of ALLWEILER to further develop and optimize this pump. As a result, you can be certain that you are relying on a pump that has proven its value over many years of practical usage but simultaneously implements advanced design concepts. Including:

► The highest possible efficiency

ALLWEILER AG has decades of experience as the market leader for screw pumps and is able to confidently ensure that EMTEC® will work with the greatest possible efficiency.

This will help you keep a solid grip on your plant dimensions and energy costs.

Specially designed safety concept provides high operational safety

The design and materials used in EMTEC® are chosen specifically to deliver the longest possible service life under high-wear conditions.

The rotor housing made of specially hardened gray casting (EN-GJL) is part of a special safety concept. The housing surface in contact to the screws shows a ceramic-like hardness. However, unlike other materials - such as SiC - wear, shocks, vibration or aeration cannot lead to sudden failure of the pump unit.





► A wide range of applications for all cooling lubricants

EMTEC® is suitable for: emulsions

cutting and grinding oils

cooling lubricant solutions and much more.

Maximum performance with EMTEC®*

Capacity	Q	10 up to	900 l/min	Contamination lev	vel up to 250 mg/l
Design pressure	p_{d}	up to	100/120 bar *	Filter fineness	up to 100 µm
Suction pressure	ps	up to	10 bar		
Temperature	t	up to	80 °C	* depending on pumped fluid, speed and size	
Viscosity	ν	1 up to	2,000 mm ² /s		
* All performance data listed here and in the following tables apply to 50. Hz eneration					

EMTEC[®]: Leading Technology for a Long Service Life

EMTEC® is a product of decades of experience, skilled use of special materials and advanced technology.

EMTEC®the heavy duty Screw Pump for the most demanding applications

Your benefit:

▶Broad flow range

Large number of pump sizes and spindle pitch angles.

Fine graduation of the flow rate over the entire performance range.

Your benefit:

▶ Convenient to service

Easy-to-service pump design. Simple assembly and disassembly.

Your benefit:

▶Long service life

Highly wear resistant, PVDcoated spindles extend the pump's service life; long actuation system minimizes the surface load.

Your benefit:

▶Safe

Connections safely sealed with SAE flanges.

Your benefit:

► High pressure resistance

Extra long pressure compensation piston with labyrinth seal.

through an axial suction

port in standard version. It is therefore very easy for you to vary the pump's extension length.

This approach ensures you a simple and flexible tank installation that is easy to maintain

EMTEC® Screw Pumps are available in the two variations D 8.6 and DQ.

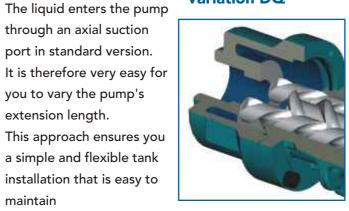
▶ Variation DQ: versatile and economical



The DQ variation has all of the benefits of variation D 8.6. But instead of a mechani-

cal seal, it uses a shaft sealing ring (FPM).

Variation DQ



Your benefit:

▶ Durable

Extended service life thanks to highly wear-resistant, specially hardened rotor housing.

Your benefit:

▶ Versatile

Variable assembly due to integrated adapter flange.

Your benefit:

▶ Resistant

Residual-free, vibration-free hydrostatic axial thrust balancing with special pressurecompensation bushings.

Your benefit:

► Maintenance-free

On version D8.6 shaft sealed with maintenance-free silicon carbide mechanical seal according to DIN EN 12 756.

Your benefit:

▶ Tolerant of dirt

Outer-lying ball bearing, lifetime grease-lubricated.

Variation D 8.6

Materials



Base material: Special steel

Hardened zone 62 HRC

PVD hard coating 1200 HV Ceramic like edge layer 1200 HV Special hardened casting 62 HRC

▶5

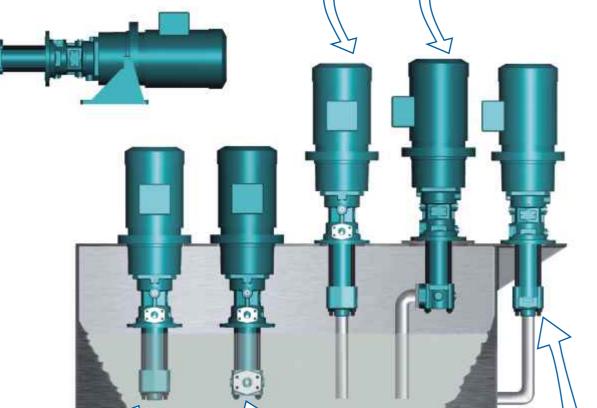
Base material

The special material combination used on EMTEC® brings together the highest possible hardness with optimal elasticity and resistance to fracture.

EMTEC®: Extremely Variable in Installation

During foot mounted dry installation (well suited for operation with admission pressure and easily accessible for maintenance) a silicon carbide mechanical seal ensures a long service life.

EMTEC® is especially easy and economical to install with the tank top installation "discharge connection above the tank cover".



Submerged tank mounting saves space, maintenance and costs compared with the dry installation. Any leakage stays in the tank.

Of course you are free to choose any other horizontal or vertical (motor upwards) mounting positions for EMTEC®.

► Easy integration in existing systems

You would like to apply EMTEC® for a system planned with another pump and already in operation? No problem: We provide exchange kits to easily adapt EMTEC® to given dimensions.

EMTEC®: All You Need for High-Pressure Cooling Lubricant Supply

No pumping system shows more advantages in tool machinery than EMTEC®.

Wide flow range

Through fifteen pump sizes and spindle pitch angles EMTEC® pumps deliver flow rates from 10 l/min to 900 l/min:

- ► Chooseable for all kinds and sizes of tool machinery
- Precise selection according to the required operating points

Almost no pulsation

The EMTEC® has a very low frequency pressure pulsation of just 1-2 % of the delivery pressure:

- ► Uniform cooling capacity
- No pulsation dampener necessary
- ► No pipe work fatigue

Low operation noise

The acoustic power level of EMTEC® is e.g. just 68 dBA at speed of 2,900 1/min and a power consumption of 10 kW:

- Improved occupational health and safety
- Improved process safety
- Low expenses for noise protection



Wide pressure range with "stiff" performance curve

The characteristic curve of EMTEC® is unaffected by an increase in pressure across a broad range:

- **▶**Universal use
- ► Flow independant from pipe work resistance

High efficiency at compact design

A particular example is when pumping cutting oils; efficiency of over 80 % is reached even at high pressures. The driving power needed is reduced by up to 40 % compared e.g. with multistage centrifugal pumps:

- ► Reduced cooling efforts
- ► Low operational costs
- Low investment costs

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Very good resistance to wear

The pumping principle used by the EMTEC® is far more resistant against dirt exposure than other positive displacement pump systems:

- ► High process safety
- ► Low operational costs

Best wear resistance and operational safety

The extremely hard surfaces of EMTEC® provide superior resistance to wear. The special design principle also makes it especially tolerant to sources of interference such as vibrations, shocks, exposure to gas or temporary reversion of the rotation direction:

- ► High process safety
- Non-critical (simple) maintenance

